

### TILE ADHESIVES & TILE GROUT

# **Weberepox Easy**

### Two-component, epoxy based tile adhesive & grout



Weberepox Easy is a two-component, epoxy-based tile adhesive and grout for all tiles and stones on floor and wall, providing high mechanical and chemical resistance. It is suitable for hygiene sensitive and sterile conditions. It forms a smooth and thixotropic paste, which makes it easy to mix, apply, clean, and maintain.

PRODUCT BENEFITS







WATER RESISTANT

## EASY TO

### **USES**

For maintenance-free use in residential, commercial, and hospitality projects. Industrial applications like chemical industries, commercial kitchens, and processing plants. Suitable for wet areas such as pools and for heavy traffic areas like subway stations and shopping malls.

### **ADVANTAGES**

- Highly thixotropic (non sag)
- Low water absorption Watertight joints
- High compressive strength
- High chemical and stain resistance

### **PRECAUTION**

Suitable for joint widths between 2-12 mm. Epoxy grout applications should not be done in excessive heat. When used externally, colour variations may occur over time, especially with lighter shades. Always test a sample area before application.

### **TECHNICAL DATA & PHYSICAL PROPERTIES**

Physical State Part A: Resin Paste, Part B: Hardener Paste

Pot Life @ 25°C Approx. > 80 mins

Full Cure 7 days Temperature Range 0 - 80 °C

Mix Density Approx. 1.58 g/cc Water Cleanability Approx. 95 min

Weberepox easy - ANSI 118.3

Setting Time Approx. 175 min (Initial) / 6 days (Service setting time)

Shrinkage 0.06 %
Sag in Vertical Joints No change

Shear Bond Strength 8.5 MPa (Quarry Tile)

Compressive Strength33 MPaTensile Strength8.7 MPaThermal Shock Resistance4.2 MPa

Weberepox easy - Reaction Resin Grout (RG) - ISO 13007-3 Grout

Abrasion Resistance 194 mm<sup>3</sup>

Flexural Strength 32 MPa (After 28 days)
Compressive Strength 47 MPa (After 28 days)

Shrinkage 0.57 mm/m

Water Absorption 0.05 g (After 240 mins)

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## TILE ADHESIVES & TILE GROUT

# Weberepox Easy

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### **TECHNICAL DATA & PHYSICAL PROPERTIES**

Weberepox easy - Improved Reaction Resin Adhesive (R2 T) - ISO 13007-1 Adhesive

**Shear Adhesion Strength** 8 MPa

> 6.5 MPa (After water immersion) 5.2 MPa (After thermal shock)

3.5 MPa (After no >20 mins) **Tensile Adhesion Strength** 

**Vertical Slip Resistance** No Slip

Specifications are subject to change without notification. Results shown are typical but reflect laboratory test procedures conducted in laboratory conditions. Actual field performance will depend on installation methods and site conditions.

### PROCEDURE & APPLICATION



### **Surface Preparation**

All surfaces must be clean, sound, and free from any laitance, oil, grease, and any contaminants. Clean by washing with water or detergent. Ensure the joints are dry.



#### Mixing

Mix Part A and Part B thoroughly for 2 - 3 minutes using a mechanical mixer (100 rpm) to get a homogeneous paste. Avoid prolonged mixing. Do not add water.



### **Application**

Tile Grout: Apply using a squeegee, or rubber float and fill the grout into the joints, leaving it flush against the tile edge. Wipe off any excess material within 30-90 minutes with a damp sponge in a circular motion. For vertical surfaces, use a non-abrasive cloth or smooth pad to loosen any film. Any touch-ups should be done within 30-45 minutes of application. Complete cleaning within 10-20 minutes from the initial cleaning.

Tile Adhesive: Apply the mixture with a notched trowel. Press the tile firmly against the adhesive bed.

Keep the area protected for 48 hours after application. For swimming pools, protect for 72 hours. Durability would depend on the maintenance of the installed area.

### CLEANING

All tools and equipment should be cleaned immediately with water after use and avoid harsh chemicals. Acid cleaning only after 10-14 days from application.

### **STORAGE & PACKING**

Weberepox easy is available in 5 kg sets (Part A - 4 kg + Part B - 1 kg) Shelf life of 24 months if unopened and kept in sheltered and dry conditions.

### **HEALTH & SAFETY**

Wear protective clothing, gloves, and googles during mixing and application process. Handle with care and in the event of eyes and skin contact, wash with plenty of water, and seek medical attention if irritation persists. Please keep out of reach of children.

\*Note: Because it is not possible to give specific instructions for the various site conditions or to control the applications, the information on this Technical Data Sheet is for general guidance only. Saint-Gobain (Singapore) Pte Ltd reserves the rights to amend the contents of the data sheet at its sole discretion. (Nov '22)





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