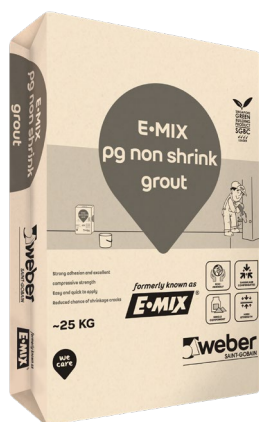


E.MIX PG Non Shrink Grout

Grade 70 non-shrink grout for flowable consistency

E.MIX PG Non Shrink Grout is a non-metallic, non-shrink grout formulated for flowable consistency. It contains no chlorides or other substances which could aggravate corrosion of reinforcing steel or prestressing steel cables. E.MIX PG Non Shrink Grout is a green-labelled product endorsed by the Singapore Green Building Council. It also meets the HDB Specifications for Grade 70 Pressure Grouting Non Shrink Grout.



PRODUCT BENEFITS



SINGLE COMPONENT



SHRINKAGE COMPENSATED



EXCELLENT STRENGTH

USES

E.MIX PG Non Shrink Grout is designed for grouting under columns, base plates and sole plates. It is applicable for grouting of prestressed or post-tensioned tendons, anchor bolts, or cables or grouting of post-tensioned structural sections. It is also suitable for grout jacking, pile grouting, and repairing concrete structures. Other various uses like void backfilling in tunnel work, underpinning of buildings and permanently anchoring posts, signs, parking meters, railings and columns, and other fixtures in concrete, rock or masonry are also applicable.

TECHNICAL DATA & PHYSICAL PROPERTIES

Colour	Grey
Components	Ordinary Portland Cement, slag, silica fume, additives, non-metallic aggregates, expanding agents
Water Demand	Approx. 17.5 - 19.5 % or 4.4 - 4.9 litres/25 kg bag
Wet Density	Approx. 2.20 - 2.26 g/cc
Pot Life	Approx. 30 minutes
Setting Time	6 hrs 30mins (Initial); 6 hrs 45 mins (Final)
(ASTM C953: 2017)	
Compressive Strength	$\geq 70 \text{ N/mm}^2$
(ASTM C942: 2015)	
Flow Consistency	10 - 30 s
(ASTM C939/C939M: 2016)	
Expansion @ 3 days	0 %
(ASTM C940: 2016)	
Expansion @ 28 days	0 %
(ASTM C940: 2016)	
Shrinkage @ 28 days	0 %
(ASTM C940: 2016)	

Specifications are subject to change without notification. Results shown are typical but reflect laboratory test procedures conducted in laboratory conditions. Actual field performance will depend on installation methods and site conditions.

CONSUMPTION

Approx. 0.0129 - 0.0134 m³ per 25 kg bag

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E.MIX PG Non Shrink Grout

Grade 70 non-shrink grout for flowable consistency

PROCEDURE & APPLICATION



Substrate Preparation

Base plates or machinery should be firmly bolted down to vertically confine the grout during placement and usage. The grout is for void filling where adequate surface restraint can be provided. It is not for use as a patching material where there is no adequate restraint. Proper formwork should be constructed if containment of the repair grout is needed. Reduce water dosage accordingly if bleeding and segregation do occur at high water dosage. All surfaces must be clean, sound, and free from any laitance, oil, grease, and any contaminants.



Mixing

Add E.MIX PG Non Shrink Grout with the required amount of clean water and mix continuously using a mechanical high-speed drill mixer. Mix continuously for 3-7 minutes until the mixture is homogeneous. The use of rotating drum mixers is not recommended. If necessary, reduce or add more water to adjust the mix to the desired consistency. Placing should be completed within 30 minutes after the start of mixing.



Curing

Exposed grout surfaces should be kept moist for at least 72 hours after grouting. Alternatively, the use of curing compounds meeting the requirements of ASTM C309 is permitted after 24 hours of moist curing.

STORAGE & PACKING

E.MIX PG Non Shrink Grout is available in 25 kg bags.
Shelf life of 12 months if unopened and kept in sheltered and dry conditions.

HEALTH & SAFETY


E.MIX PG Non Shrink Grout contains cement, which may produce an allergic effect. Material may irritate eyes and skin. In case of contact with eyes, rinse immediately with plenty of water, and seek medical assistance. After contact with skin, wash immediately with plenty of soap and water. Please keep out of reach of children.

*Note: Because it is not possible to give specific instructions for the various site conditions or to control the applications, the information on this Technical Data Sheet is for general guidance only. Saint-Gobain (Singapore) Pte Ltd reserves the rights to amend the contents of the data sheet at its sole discretion. (Nov '22)



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